



EDM Polishing Stones

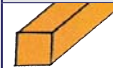
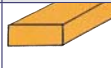


Code: EG..

EDM Polishing Stones are produced to make excellent levelling / polishing on rough surfaces. It takes the shape of the surface it works with by making fast cutting. It works precisely on figured surfaces. EDM Polishing Stones are suitable for manual and Air File Tool use. Hard and complex, especially in deep areas, long polishing stones can be selected. At flat and wide areas, short polishing stones can be less fragile by avoiding skidding.

When using by hand, use a holder. Different type holders at our Air File Tools present extensive usage opportunity.


For softer and clean polishing stone usage, you can use your polishing stone by steeping in low oil liquid etc. To use right graduation from coarse polishing stone to fine one on surface is important. Cleaning of operation area is also important.

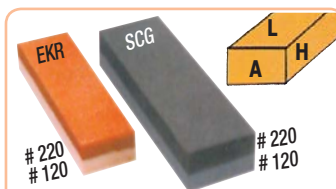
EDM Polishing Stone Types

EGK	EGD	EGY	EGU	Grit	Operation
				# 120 # 150 # 180 # 220	Levelling
width x length (mm)	width x length (mm)	diameter x length (mm)	width x length (mm)	# 280 # 320 # 400	
4 x 4 x 100	6 x 3 x 150	Ø 6 x 150	8 x 8 x 150	# 600	Pre-polishing
6 x 6 x 150	13 x 3 x 150	Ø 8 x 150	10 x 10 x 150	# 800	
8 x 8 x 150	13 x 6 x 150	Ø 10 x 150	-	# 1000	Finishing
10 x 10 x 150	-	Ø 12 x 150	-		

Order: Type. Dimension. Grit
Order Example: EKG. 4 x 4 x 100. 320

EDM Polishing Stone Holders

Product	Manually Operated				Air File Tool Operated					
										
Capacity	6 x 3	13 x 3	4 - 6	8 - 10	13 x 3	13 x 6	AR-661	AR-667	AR-666	AR-662
Order Code	GT-613		GT-468		GT-133					



Polishing Block Stone Code: BG...

For wide surface levelling and chamfering / deburring.
EKR: General Steel • SCG: Hard Steel

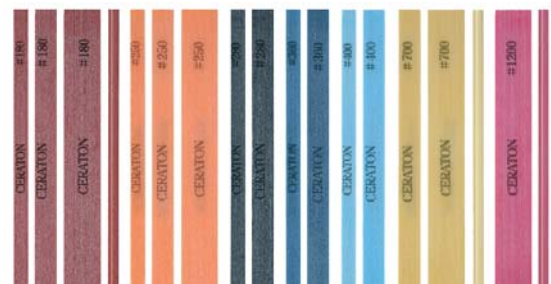
Order Example	A	H	L
BG100. EKR or SCG	16	25	100
BG125. EKR or SCG	20	40	125
BG150. EKR or SCG	25	50	150
BG200. EKR or SCG	25	50	200



Mini Cutting Disc Code: KS..

It is used in cutting operation of all metals including hard steels at Rotary Tools.

Order Code	d	k	Mandrel
KS25	25	0.65	Ø 2.35 mm Ø 3.0 mm
KS40	40	1.0	
KS60	60	1.5	





Fiber Ceramic Polishing Stones

Code: SG...

"SG" Fiber Ceramic Polishing Stones are the excellent stones for detail polishing. They prepared by pressing with resin binder spraying screened, gauged micron diamond particles on powerful fiber textured ceramic, "SG" Ceramic Stones have the feature of resistance with flexible structure against breakage.

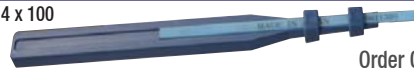



Optimal for premium polishing of flat surfaces, hard to reach slots, ribs and corners. High polishing productivity can be obtained without clogging. "SG" Ceramic Stones can be used in our Air File Tools or by hand (please see below for manual holders).

Fiber Ceramic Polishing Stones Types

Grit Code			
SGCSC	# 180		
SGCSO	# 250		
SGCSD	# 280	Width x Length	Diameter
SGCSN	# 360		
SGCSB	# 400	1 x 4 x 100	Ø 3 x 100
SGCSY	# 700	1 x 6 x 100	
SGCSR	# 1200	1 x 10 x 100	

Order: Grit Code. Dimension
Order Example: SGCSO. 1 x 6 x 100

Fiber Ceramic Polishing Stone, Manual Holders

1 x 4 x 100		Order Code: WH041
1 x 6 x 100		Order Code: WH061
1 x 10 x 100		Order Code: WH101
Ø 3 x 100		Order Code: WH22K

"Strong Fiber Texture & Durable Structure"



"SG" Ceramic Stones suitable to be used in Air File Tools. Refer to "page-371" for Air File Tools.

Campaign

Fiber Ceramic Polishing Stones



Ceramic polishing stones prepared by pressing with resin binder spraying screened, gauged micron diamond particles on powerful fiber textured ceramic, polishing stones have the feature of resistance with flexible structure against breakage, it is an excellent running in kit as levelling kit at precision end points corners, also narrow channels and angular/ feather spaces especially mould surface applications. According to traditional similar kits, it is resistance to fast abrasion in shorter period. It provides advantage with fine kits at precision scale.

Grit / Type	Thickness : 1mm	Dimension	Dia
# 180 Grit / CSC		1 x 4 x 100	Dia: 3 x 100 mm
# 250 Grit / CSO		1 x 6 x 100	
# 280 Grit / CSD		1 x 10 x 100	
# 360 Grit / CSN			
# 700 Grit / CSY			
# 1200 Grit / CSR			

Strong Fiber Texture / Resistant Structure



Order Code	Dimension x Grit	Price Euro	Order Code	Dimension x Grit	Price Euro
CSB4000003	3 x 400	9.95 €	CSN3600106	1 x 6 x 360	6.95 €
CSB4000104	1 x 4 x 400	3.95 €	CSN3600110	1 x 10 x 360	9.95 €
CSB4000106	1 x 6 x 400	6.95 €	CS02500003	3 x 250	9.95 €
CSB4000110	1 x 10 x 400	9.95 €	CS02500104	1 x 4 x 250	3.95 €
CSC1800003	3 x 180	9.95 €	CS02500106	1 x 6 x 250	6.95 €
CSC1800104	1 x 4 x 180	3.95 €	CS02500110	1 x 10 x 250	9.95 €
CSC1800106	1 x 6 x 180	6.95 €	CSR12000003	3 x 1200	9.95 €
CSC1800110	1 x 10 x 180	9.95 €	CSR12000104	1 x 4 x 1200	3.95 €
CSD2800003	3 x 280	9.95 €	CSR12000106	1 x 6 x 1200	6.95 €
CSD2800104	1 x 4 x 280	3.95 €	CSR12000110	1 x 10 x 1200	9.95 €
CSD2800106	1 x 6 x 280	6.95 €	CSY7000003	3 x 700	9.95 €
CSD2800110	1 x 10 x 280	9.95 €	CSY7000104	1 x 4 x 700	3.95 €
CSN3600003	3 x 360	9.95 €	CSY7000106	1 x 6 x 700	6.95 €
CSN3600104	1 x 4 x 360	3.95 €	CSY7000110	1 x 10 x 700	9.95 €



Güvenal Die & Mould Components
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